IN THE CLAIMS:

- 1. (Currently Amended) A semiconductor device comprising:
- a conductive member;
- a cobalt including layer having oxidation resistive and fluorinated acid resistive properties formed over said conductive member; and
- a clad layer formed over the cobalt including layer for cladding said cobalt including layer; and

a layer including oxygen formed over the clad layer.

- 2. (Previously Amended) The semiconductor device as cited in Claim 1, wherein said cobalt including layer is comprised of a cobalt tungsten phosphor layer.
- 3. (Previously Amended) The semiconductor device as cited in Claim 1, wherein said clad layer is comprised of a cobalt silicide layer.
- 4. (Previously Amended) The semiconductor device as cited in Claim 1, wherein said cobalt including layer is formed on a copper wiring.
- 5. (Currently Amended) A method for manufacturing a semiconductor device comprising the steps of:

forming a cobalt including layer on a conductive member; and

forming a cobalt silicide layer on a surface of the cobalt including layer <u>in a single</u> processing step wherein said cobalt silicide layer is formed by exposing said cobalt including layer in a silane system gas such that the source of the cobalt is the cobalt including layer and the source of the silicon is the silane gas.



- 6. (Original) The method of claim 5, further comprising forming a silicon oxide layer on the cobalt silicide by adding oxygen to the silane gas atmosphere.
- 7. (Original) The method as cited in claim 5, wherein said cobalt including layer is a cobalt tungsten phosphor layer.

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- 8. (Currently Amended) A semiconductor device comprising:
- a conductive member;
- a layer of CoWP formed over the conductive member; and
- a layer of cobalt silicide formed over the layer of CoWP; and
- a silicon dioxide layer formed directly on the cobalt silicide.
- 9. (Previously Added) The semiconductor device of claim 8, wherein the conductive member is a copper wiring.

Please cancel claim 10.

- 11. (Previously Added) The method of claim 5, wherein the conductor is a copper wiring.
- 12. (Newly Added) A method for manufacturing a semiconductor device comprising the steps of:

forming a cobalt including layer on a conductive member;
forming a cobalt silicide layer on a surface of the cobalt including layer; and

forming a layer including oxygen directly on the cobalt silicide layer.



13. (Newly Added) The semiconductor device of claim 1, wherein the layer including oxygen is an oxide layer.